

Vapour & Combined Power Cycles

Dr. Md. Zahurul Haq

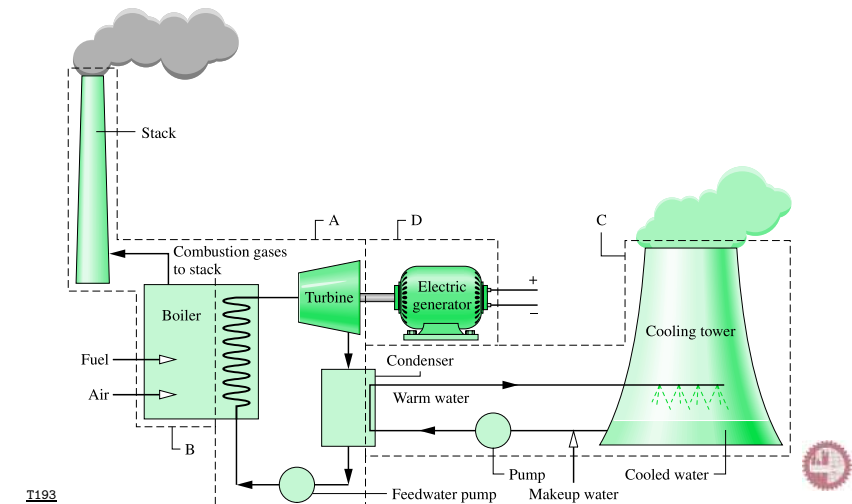
Professor
Department of Mechanical Engineering
Bangladesh University of Engineering & Technology (BUET)
Dhaka-1000, Bangladesh

zahurul@me.buet.ac.bd
http://teacher.buet.ac.bd/zahurul/

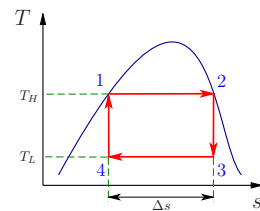
ME 203: Engineering Thermodynamics



Components of a Simple Vapour Power Plant



Carnot Vapour Cycle



Process	Description
1 → 2	Reversible, isothermal expansion at T_H
2 → 3	Reversible, adiabatic expansion from T_H to T_L
3 → 4	Reversible, isothermal compression at T_L
4 → 1	Reversible, adiabatic compression from T_L to T_H

T194

- $q_{in} = q_{12} = T_H(s_2 - s_1) = T_H \Delta s$
- $q_{out} = q_{34} = T_L(s_3 - s_4) = T_L \Delta s$
- $w_{net} = q_{net} = q_{in} - q_{out} = (T_H - T_L) \Delta s$
- $\eta_{th} = \frac{w_{net}}{q_{in}} = \frac{(T_H - T_L) \Delta s}{T_H \Delta s} = 1 - \frac{T_L}{T_H}$
- Thermal efficiency, η_{th} , increases with increasing heat source temperature, T_H , and with decreasing heat sink temperature, T_L . This general trend is observed for all power cycles.

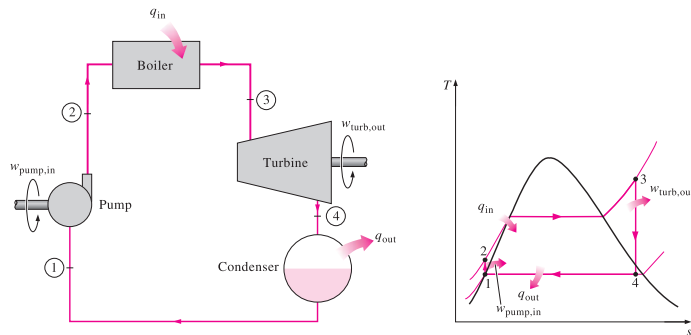


Carnot Cycle → Rankine Cycle

- **Problems with Carnot Cycle:**
 - Difficult to isentropically compress a two-phase mixture.
 - Accurate condensation to state point ④ is difficult, where $s_4 = s_1$.
 - Isentropic expansion produces a fluid with a high moisture content at ③, high moisture content causes erosion of turbine blades by liquid droplets.
 - $\eta_{th} = f(T_H)$, as T_L is limited by T_{atm} . For steam, $T_C = 374^\circ\text{C}$, so to be operated within wet region, T_H is severely limited.
- **Two Modifications leading to Rankine Cycle:**
 - ④ Wet steam leaving turbine is completely condensed to saturated liquid at turbine exit pressure. Compression is done by pump.
 - ② Steam is superheated to a temperature, frequently higher than T_C .



Rankine Cycle

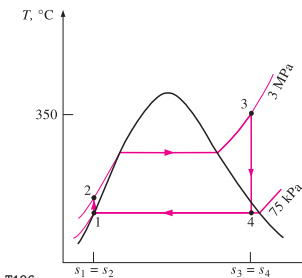


T195

- 1 → 2 : Isentropic compression in a pump
- 2 → 3 : Constant pressure heat addition in a boiler
- 3 → 4 : Isentropic expansion in a turbine
- 4 → 1 : Constant pressure heat rejection in a condenser



▷ [Cengel 10.1]: Ideal Rankine Cycle: Steam enters the turbine at 3 MPa and 350°C, and condenser is at 75 kPa.



T196

⇒ Steady state ⇒ $dE_{cv}/dt = 0$

⇒ $Z_2 = Z_1$ & $V_2 = V_1$, $\dot{m}_i = \dot{m}_e = \dot{m}$

$$\Rightarrow 0 = q - w + (h_i - h_e)$$

- Turbine: $q = 0$, $w = w_T = h_3 - h_4$
- Pump: $q = 0$, $w = w_P = h_1 - h_2$
- Boiler: $w = 0$, $q = q_B = h_3 - h_2$
- Condenser: $w = 0$, $q = q_C$

• h_2 is in compressed state & difficult to estimate. Hence, $w_P = -\int_1^2 v dP$.

⇒ $w_{net} = w_T + w_P = (713.0 - 3.03) \text{ kJ/kg} = 710.0 \text{ kJ/kg}$. ▶ $w_T \gg w_P$.

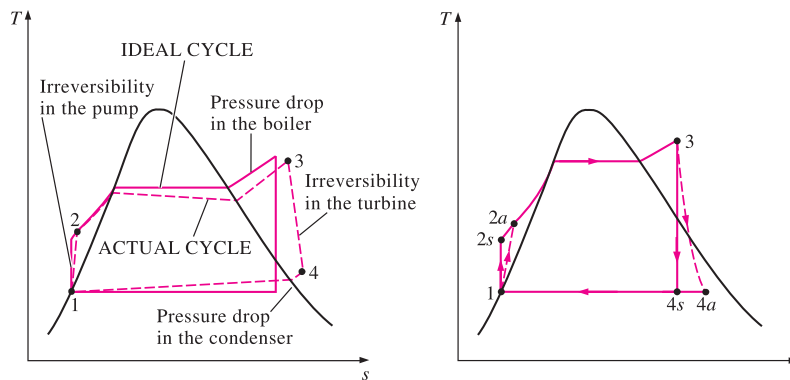
⇒ $q_{in} = q_B = h_3 - h_2 = 2728.6 \text{ kJ/kg}$

⇒ Thermal efficiency, $\eta_{th} = \frac{w_{net}}{q_{in}} = 0.260 = 26.0\%$ ◀

⇒ Back work ratio, $bwr = \left| \frac{w_P}{w_T} \right| = 0.0043$ ◀



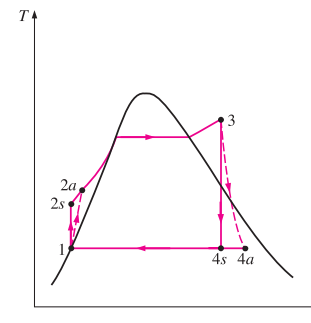
Deviation of Actual Vapour Power Cycle



T197



▷ Example: Actual Rankine Cycle: Steam enters the turbine at 3 MPa and 350°C, and condenser is at 75 kPa and $\eta_{isen} = 95\%$ for pump and turbine.



T198

$$\Rightarrow \eta_t = \frac{w_t}{w_{t|s}} = \frac{h_3 - h_{4a}}{h_3 - h_{4s}}$$

$$\Rightarrow \eta_c = \frac{-w_{c|s}}{-w_c} = \frac{h_{2s} - h_1}{h_{2a} - h_1}$$

- $w_c = -\int_1^{2s} v dP = -v_1(P_B - P_C)$
- $h_{2a} = h_1 + \frac{v_1(P_B - P_C)}{\eta_c}$
- $q_{2a-3} = h_3 - h_{2a}$

• $q_{in} = 2727.2 \text{ kJ/kg}$.

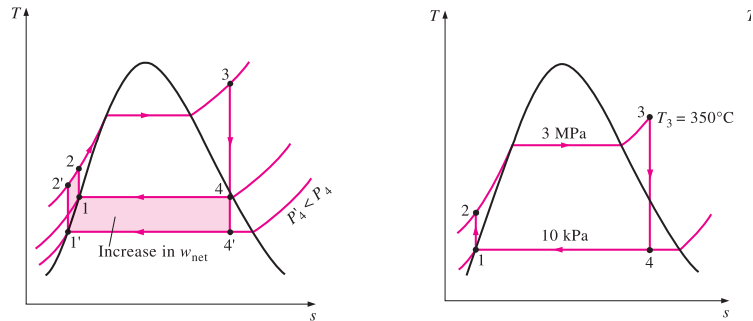
• $w_t = 676.97 \text{ kJ/kg}$.

• $w_p = 3.19 \text{ kJ/kg}$.

• $\eta_{th} = 24.71\%$ ◀



Effect of Lowering Condenser Pressure

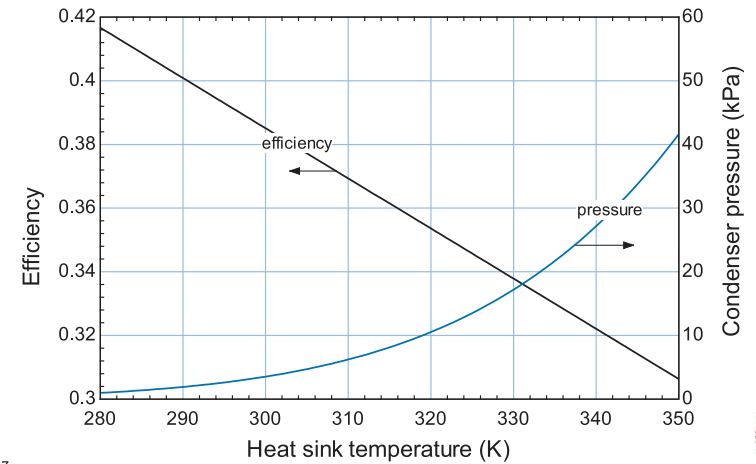


T199

- $P_{cond} = P_{sat}(T_{cond}) : T_{cond} - T_{atm} \approx 10 - 15^\circ\text{C}$.
- $P_{cond} \downarrow \Rightarrow w_{net} \uparrow, \eta_{th} \uparrow \& x_4 \downarrow$. Higher moisture decreases turbine efficiency and erodes its blades. In general, $x_4 \geq 0.9$ is maintained. Lower P_{cond} promotes leakage.

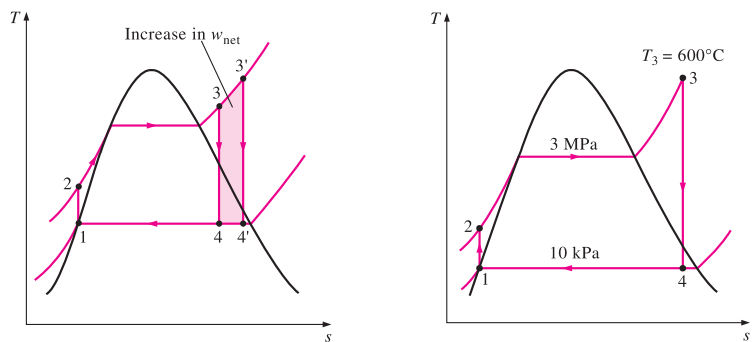


$P_B = 2.64 \text{ MPa}, T_H = 800 \text{ K}$



T217

Effect of Super-heating Steam to Higher Temperature

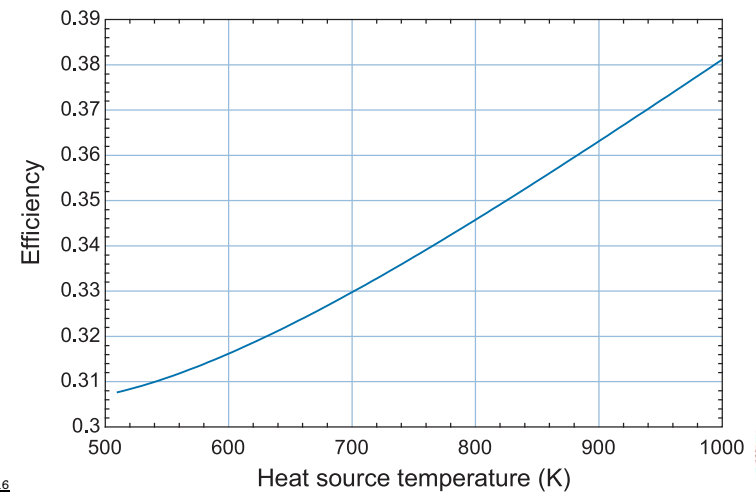


T200

- $T_{max} \uparrow \Rightarrow w_{net} \uparrow, \eta_{th} \uparrow \& x_4 \uparrow$.
- Higher average temperature of heat addition increases η_{th} . T_{max} is limited by metallurgical considerations. In general, $T_{max} = 620^\circ\text{C}$.

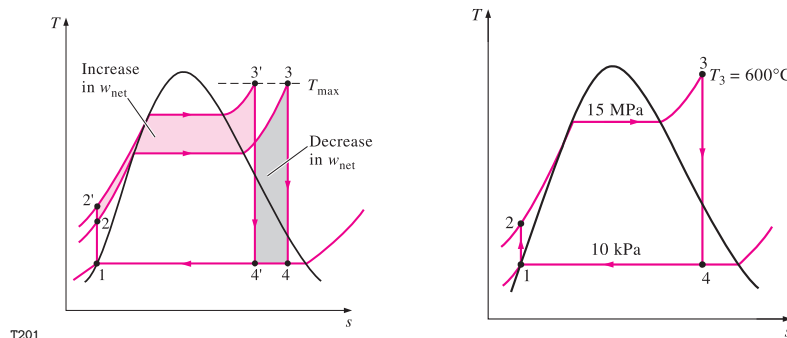


$P_B = 2.64 \text{ MPa}, T_L = 325 \text{ K}$



T216

Effect of Increasing Boiler Pressure



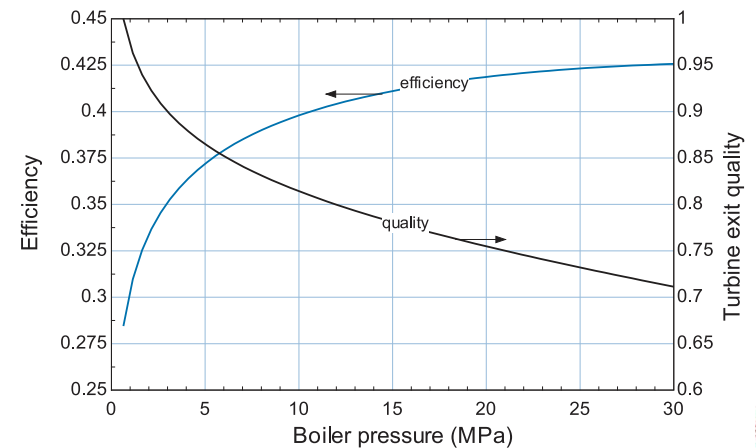
T201

T220

- For fixed T_{max} : $P_B \uparrow \Rightarrow \eta_{th} \uparrow$ & $x_4 \downarrow$. Higher η_{th} is achieved because of higher average temperature of heat addition.



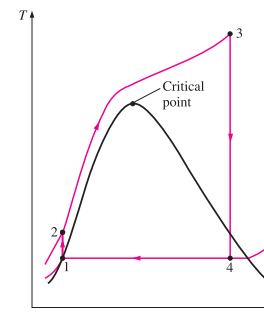
$$T_H = 800 \text{ K}, T_L = 325 \text{ K}$$



T215

Effects of Operating Parameters on Ideal Rankine Cycle Efficiency

Boiler Pressure	[MPa]	3.0	3.0	3.0	15.0
Max. Temperature	[°C]	350	350	600	600
Cond. Pressure	[kPa]	75	10	10	10
Heat added	[kJ/kg]	2729	2921	3488	3376
Turbine work	[kJ/kg]	713	979	1302	1467
Pump work	[kJ/kg]	3.03	3.02	3.02	15.1
Thermal efficiency	[%]	26.0	33.4	37.3	43.0
x_4	[-]	0.886	0.812	0.915	0.804



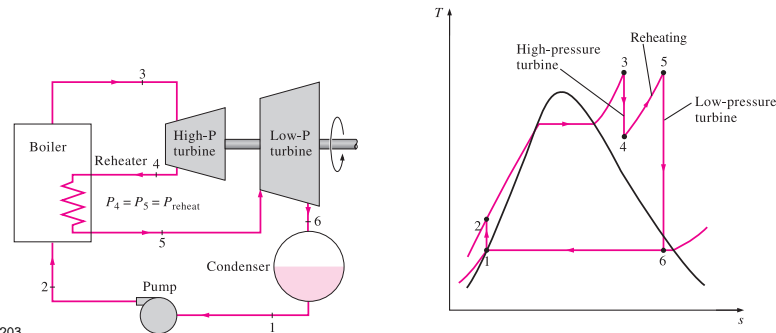
T202

A supercritical Rankine cycle

- Some modern power plants operate at supercritical pressure ($P \approx 30 \text{ MPa} > P_C = 22.06 \text{ MPa}$) and have $\eta_{th} \sim 40\%$ for fossil-fuel plants and $\eta_{th} \sim 34\%$ for nuclear power plants.
- Lower η_{th} of nuclear power plants are due to lower maximum temperatures used due to safety reasons.



Ideal Reheat Rankine Cycle

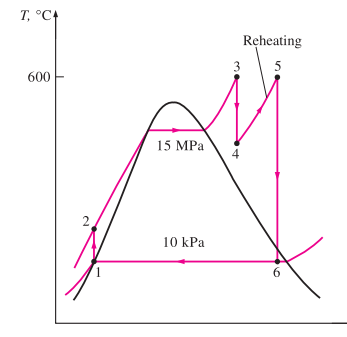


T203

- $q_{in} = q_{23} + q_{45} = (h_3 - h_2) + (h_5 - h_4)$
- $w_{turb} = w_{34} + w_{56} = (h_3 - h_4) + (h_5 - h_6)$
- Average temperature of heat addition is increased $\Rightarrow \eta_{th} \uparrow$.
Moisture quality at turbine exit is also improved.



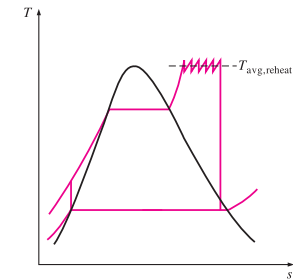
$$P_{reheat} = 4.0 \text{ MPa}$$



T205

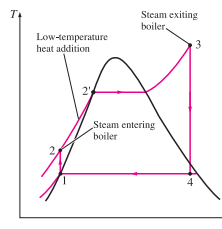
- Heat added = 3897.2 [kJ/kg]
- Turbine work = 1768.5 [kJ/kg]
- Pump work = -15.1 [kJ/kg]
- Thermal efficiency = 45.0 [%]

Average temperature at which heat is transferred during reheat increases as the number of reheat stages is increased.



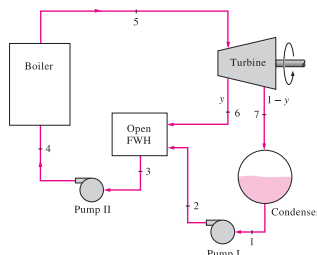
T204

Ideal Regenerative Rankine Cycle with Open FWH

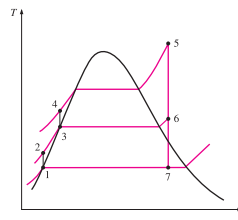


T206

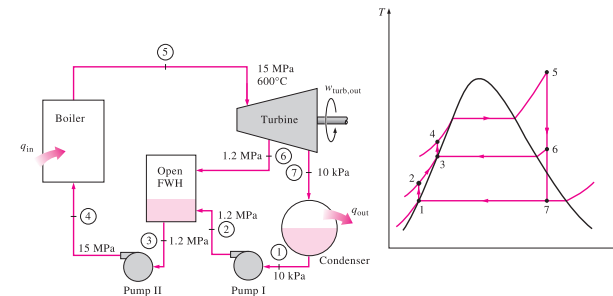
$T_{av}(2 \rightarrow 2')$ is low $\Rightarrow \eta_{th} \downarrow$. A practical regeneration process in steam power plants is accomplished by extracting, or bleeding, steam from the turbine at various points. The device where the feed-water is heated by regeneration is called a **regenerator**, or a **feed-water heater (FWH)**.



T207



▷ [Cengel 10.5]: Ideal Regenerative Rankine Cycle with Open FWH.



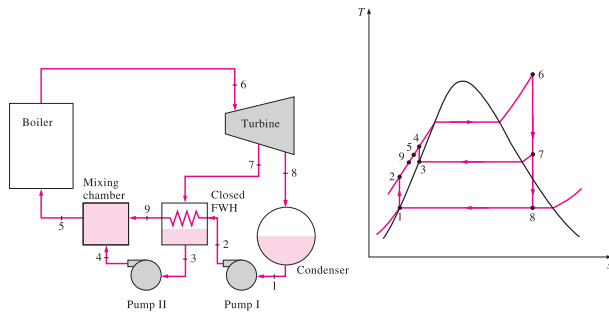
T210

- $q_{in} = h_5 - h_4 = 2769.2 \text{ kJ/kg}$
 - Energy balance (at FWH): $yh_6 + (1 - y)h_2 = 1 \cdot h_3 \rightarrow y = 0.227$.
 - $w_t = (h_5 - h_6) + (1 - y)(h_6 - h_7) = 1299.1 \text{ kJ/kg}$
 - $w_p = (1 - y)w_{p,I} + w_{p,II} = -16.58 \text{ kJ/kg}$
- $\Rightarrow \eta_{th} = 46.3\% \blacktriangleleft$

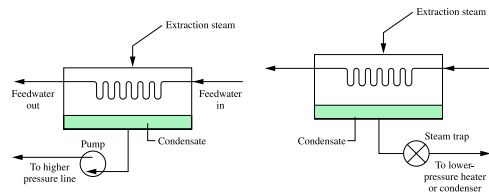


Closed Feed-water Heaters

T208



T221



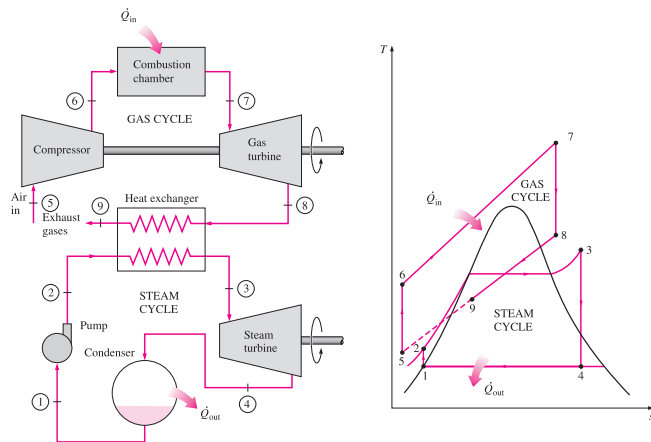
T209

A steam power plant with one open FWH and three closed FWH.

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Combined Gas-Vapour Power Cycle

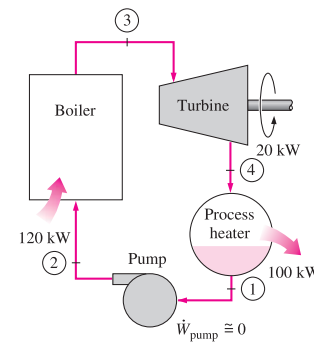
T214



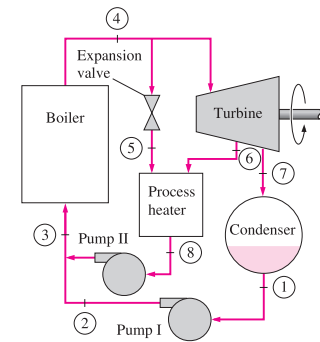
Heat Exchanger → HRSG ≡ Heat Recovery Steam Generator

Cogeneration: CHP ≡ Combined Heating & Power

T211



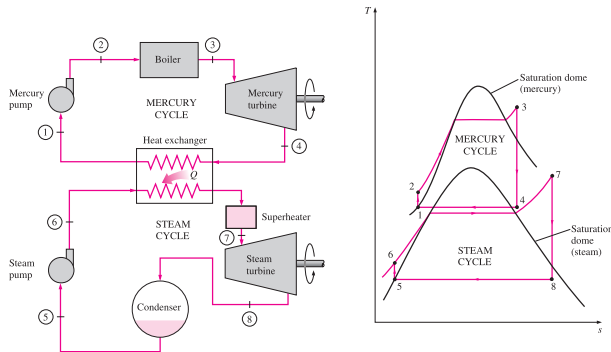
T212



- Cogeneration is the production of more than one useful form of energy (such as process heat and electric power) from the same energy source.
- Utilization factor, $\epsilon_u = \frac{\dot{W}_{net} + \dot{Q}_P}{\dot{Q}_{in}} = 1 - \frac{\dot{Q}_{out}}{\dot{Q}_{in}}$.

Binary Vapour Cycle

- For Mercury: $P_C = 18 \text{ MPa}$, $T_C = 898^\circ\text{C}$.
- At 0.07 kPa , $T_{sat} = 32^\circ\text{C}$ & at 7.0 kPa , $T_{sat} = 273^\circ\text{C}$.
- $\eta_{th} \geq 50\%$ are possible with binary-vapour cycle.



T213