

Fluid Machinery

Dr. Md. Zahurul Haq, Ph.D., CEA, FBSME, FIEB

Professor
Department of Mechanical Engineering
Bangladesh University of Engineering & Technology (BUET)
Dhaka-1000, Bangladesh

<http://zahurul.buet.ac.bd/>

ME 101 : Introduction to Mechanical Engineering

<http://zahurul.buet.ac.bd/ME101/>



Applications of Fluid Mechanics



Natural flows and weather
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Boats
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Aircraft and spacecraft
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Power plants
U.S. Nuclear Regulatory Commission (NRC)



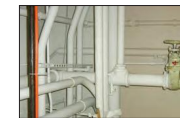
Human body
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Cars
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Wind turbines
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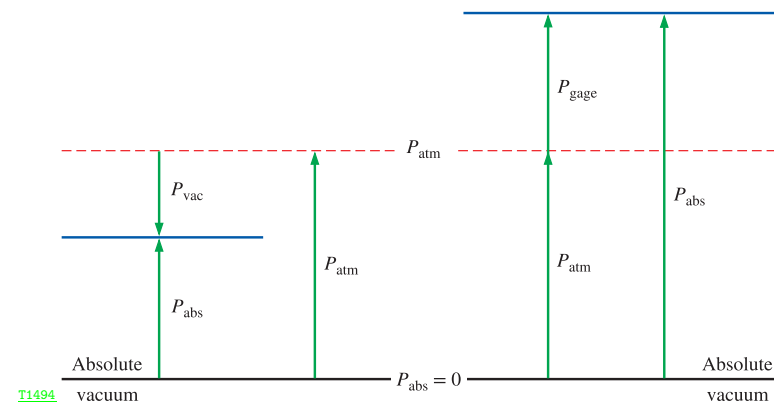
Piping and plumbing systems
Photo by John M. Cimbal



Industrial applications
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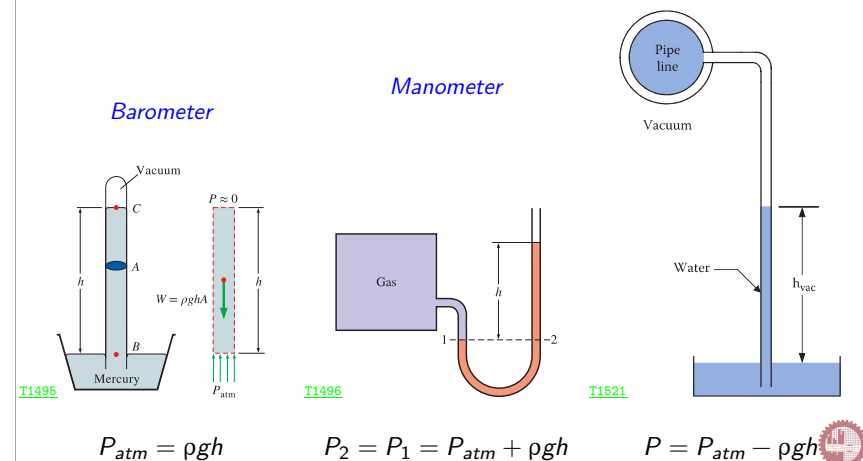
Atmospheric Pressure & Gauge Pressure



T1494



Barometer & Manometer



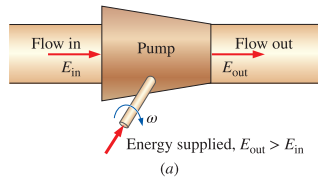
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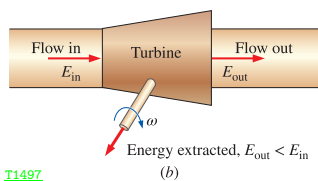
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Classification of Turbomachinery



- 1 The purpose of a **pump** is to add energy to a fluid, resulting in an increase in fluid pressure, not necessarily an increase of fluid speed across the pump.



- 2 The purpose of a **turbine** is to extract energy from a fluid, resulting in a decrease of fluid pressure, not necessarily a decrease of fluid speed across the turbine.

T1497

(a) A pump supplies energy to a fluid, (b) a turbine extracts energy from a fluid.



In general, fluid machines that move **liquids** are called **pumps**, but there are several other names for machines that move gases:

- A **fan** is a gas pump with relatively low pressure rise and high flow rate. Examples include ceiling fans, house fans, and propellers.
- A **blower** is a gas pump with relatively moderate to high pressure rise and moderate to high flow rate. Examples include centrifugal blowers and squirrel cage blowers in automotive ventilation systems, furnaces, and leaf blowers.
- A **compressor** is a gas pump designed to deliver a very high pressure rise, typically at low to moderate flow rates. Examples include air compressors that run pneumatic tools and inflate tires at automotive service stations, and refrigerant compressors used in heat pumps, refrigerators, and air conditioners.

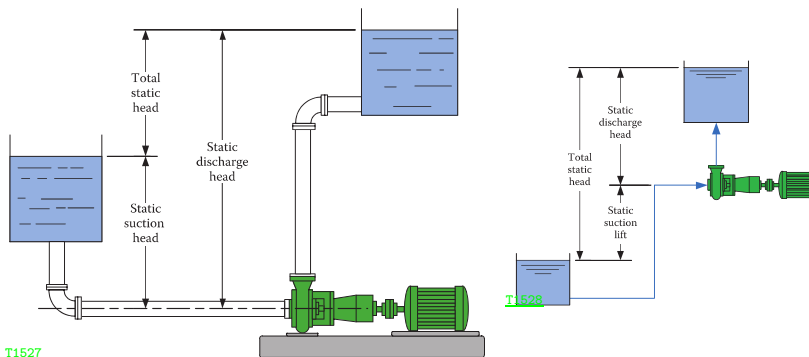
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	Fan	Blower	Compressor
ΔP	Low	Medium	High
\dot{V}	High	Medium	Low



Pump

Pump Head & Efficiency



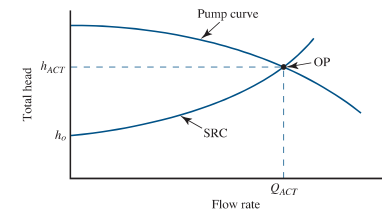
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- Volume flow rate, $\dot{V} = \frac{\dot{m}}{\rho}$
- Water horsepower, $W_{whp} = \dot{m}gH$; $H \equiv$ Total static head
- Shaft horsepower, $W_{shaft} = \omega T_{shaft}$
- Pump efficiency, $\eta_{pump} = \frac{W_{whp}}{W_{shaft}}$



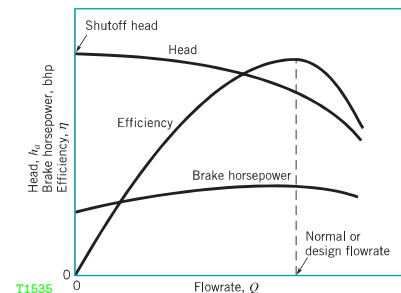
Pump

Pump Operating Points & Performance



SRC = System resistance curve
OP = Operating point
 Q_{ACT} = Actual flow rate in system
 h_{ACT} = Actual total head on pump
 h_0 = Static head for system

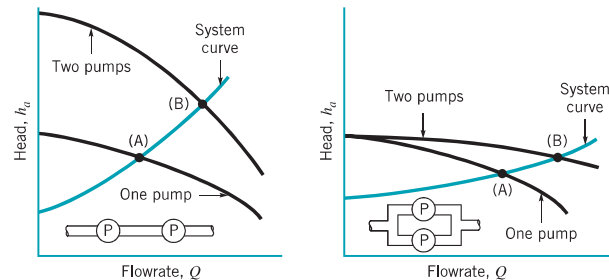
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Parallel & Series Pump Operation

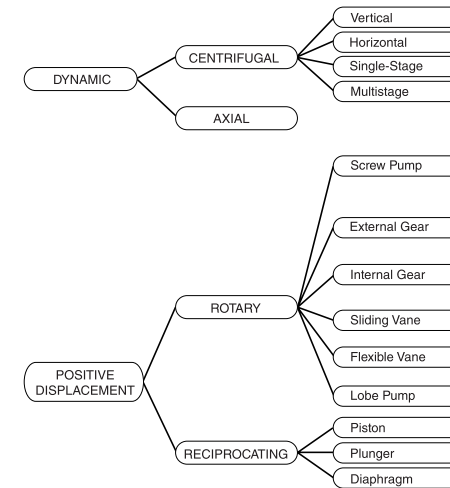


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- When two pumps are placed in series, the resulting pump performance curve is obtained by adding heads at the same flowrate. For two identical pumps in series, both the actual head gained by the fluid and the flowrate are increased, but neither will be doubled if the system curve remains the same.
- For two identical pumps in parallel, the combined performance curve is obtained by adding flowrates at the same head. The flowrate for the system will not be doubled with the addition of two pumps in parallel if the same system curve applies. However, a significant increase in flowrate can be obtained.



Pump Classification



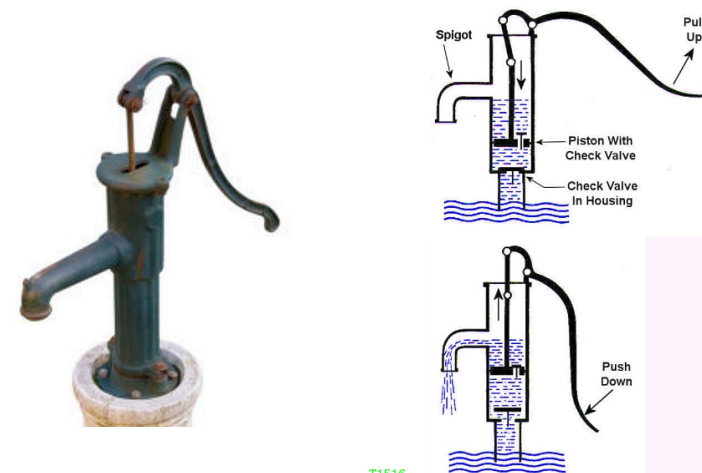
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- Positive displacement** - class of equipment such as pumps and compressors that move specific amounts of fluid from one place to another; can be rotary or reciprocating.
- Dynamic** - class of equipment such as pumps and compressors that convert kinetic energy to pressure; can be axial or centrifugal.
- Reciprocating pump** - a positive displacement pump that uses a plunger, piston, or diaphragm moving in a back-and-forth motion to physically displace a specific amount of fluid in a chamber.
- Rotary pump** - a positive displacement pump that uses rotating elements to move fluids.
- Centrifugal pump** - a dynamic pump that accelerates fluid in a circular motion.
- Axial pump** - a dynamic pump that accelerates fluid in a straight line.



Positive Displacement Hand Pump

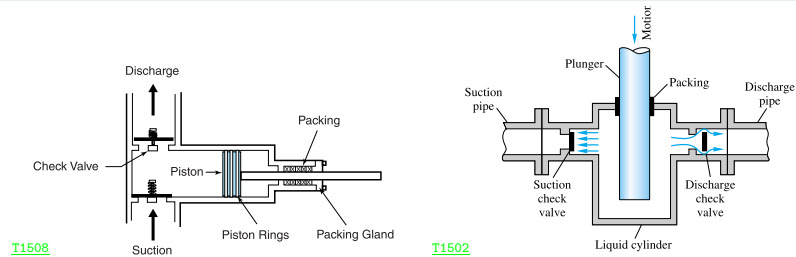


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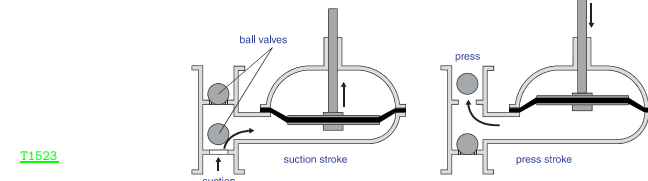


Positive Displacement Reciprocating Pump



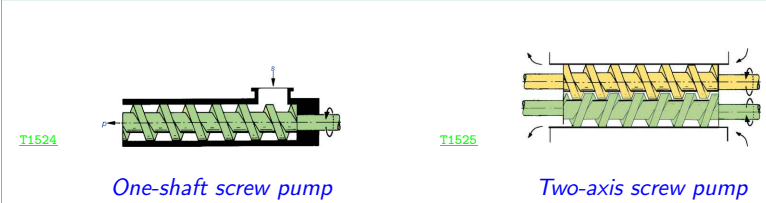
Reciprocating piston pump

Plunger pump



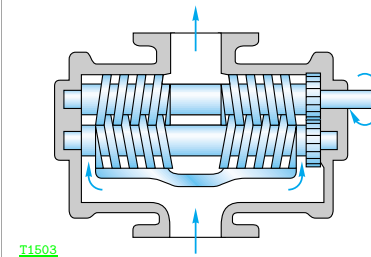
Diaphragm Pump

Screw Pump



One-shaft screw pump

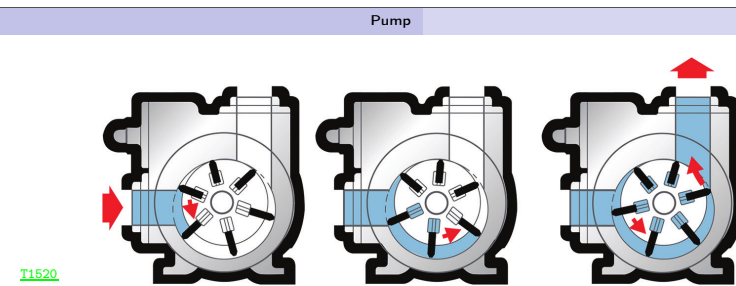
Two-axis screw pump



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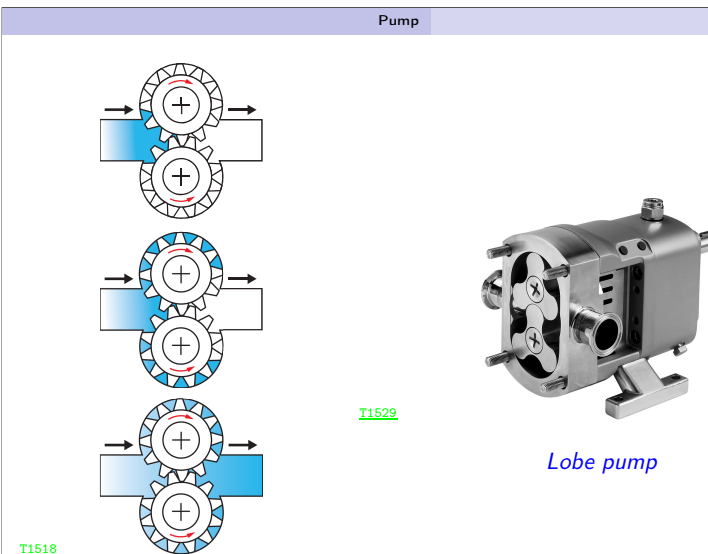


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Sliding vane pump

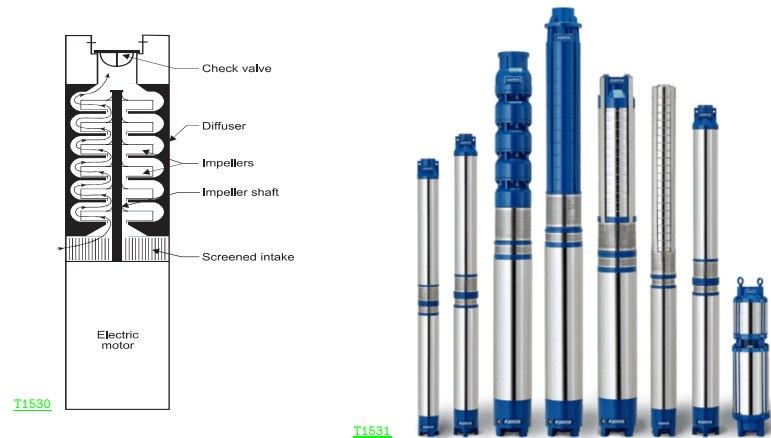
Flexible impeller pump



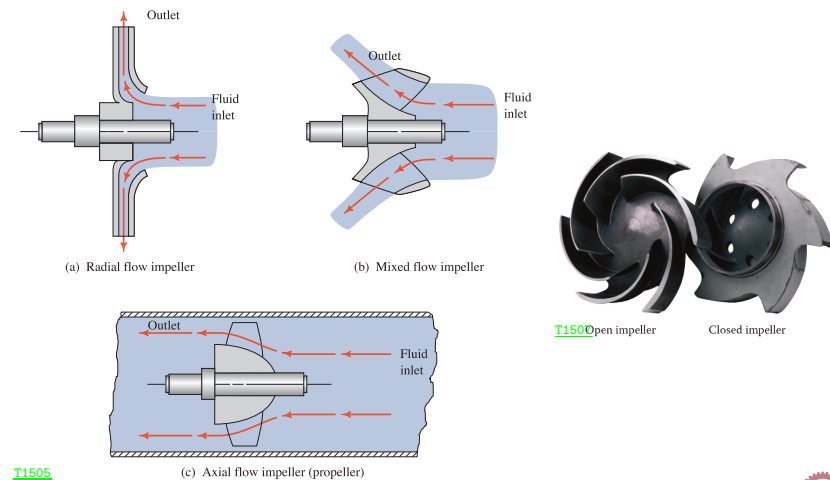
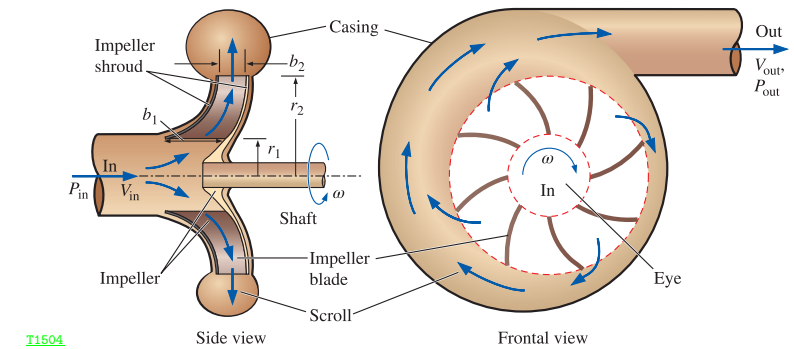
Gear pump

Lobe pump

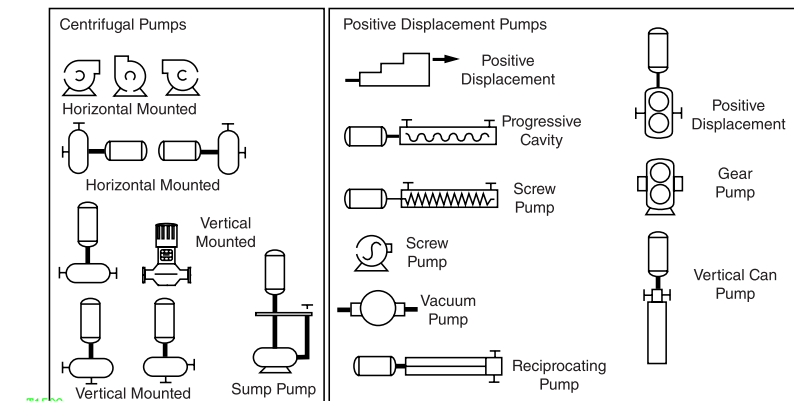
Submersible pump



Centrifugal Pump



Pump Symbols



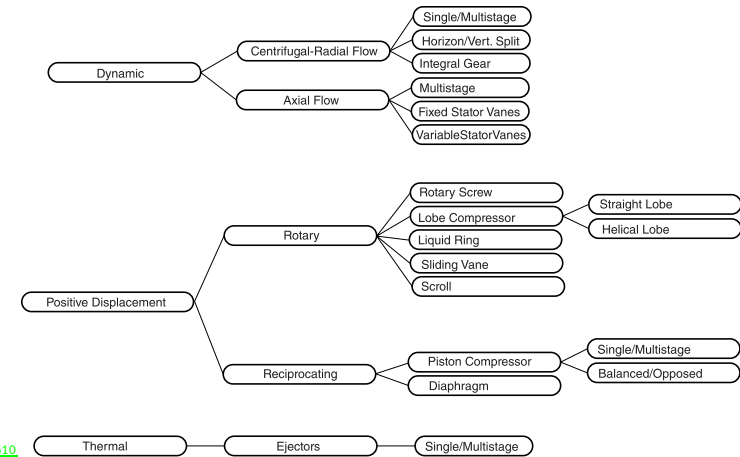
Compression

The principles of compression are:

- Gases and vapors are compressible.
- Compression decreases volume.
- Compression moves gas molecules close together.
- Compressed gases will resume their original shape when released.
- Compressed gases produce heat because of molecular friction.
- The smaller the volume, the higher the pressure.
- Gas volume varies with temperature and pressure.
- Liquids and solids are not compressible (except under tremendous pressures).



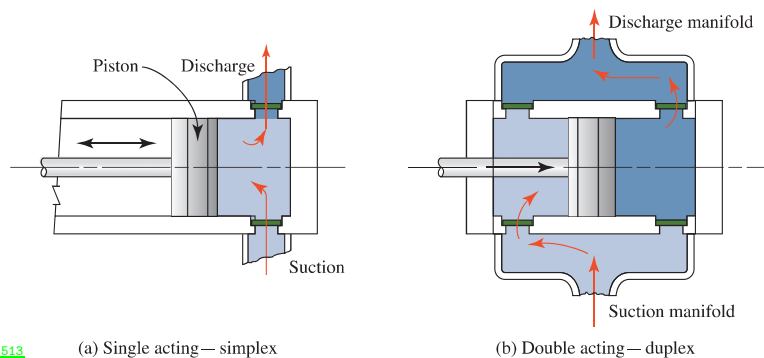
Compressor Classification



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Reciprocating Compressor



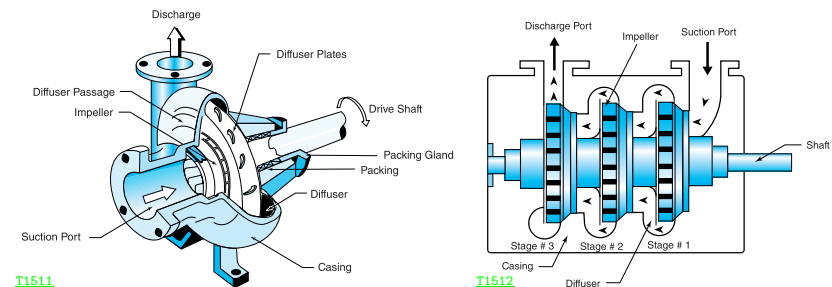
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(a) Single acting—simplex

(b) Double acting—duplex



Centrifugal Compressor



T1511

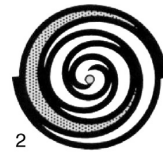
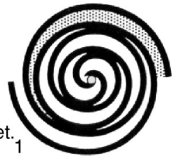
T1512

During operation, gas enters a centrifugal compressor at the suction inlet and is accelerated radially by moving impellers. In a centrifugal compressor, the impeller discharges into a circular, narrow chamber called the diffuser. This narrow opening completely surrounds the impellers. As back-pressure builds in the impeller, gas velocity is accelerated through the diffuser assembly and into a circular volute. As high-velocity gas moves through the diffuser and into the volute, kinetic energy is converted into pressure as gas speed slows in the ever-widening volute before exiting the discharge port.

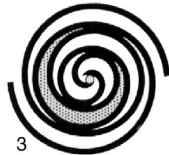


Scroll Compressor

Interaction of an orbiting spiral and a stationary spiral generates the compression process. Gas enters an outer pocket.



2 The pocket is sealed off, compression starts



3 The pocket is reduced in size



4 As the pocket reaches the centre, the discharge port is uncovered



During the process all six pockets are in various stages of compression

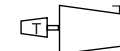
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Compressor Symbols

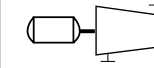
Centrifugal Compressors



Centrifugal Compressor



Centrifugal Compressor (Turbine Driven)



Centrifugal Compressor



Centrifugal Blower



Axial Compressor

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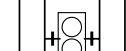
Positive Displacement Compressors



Reciprocating Compressor



Rotary Compressor



Rotary Compressor & Silencers

